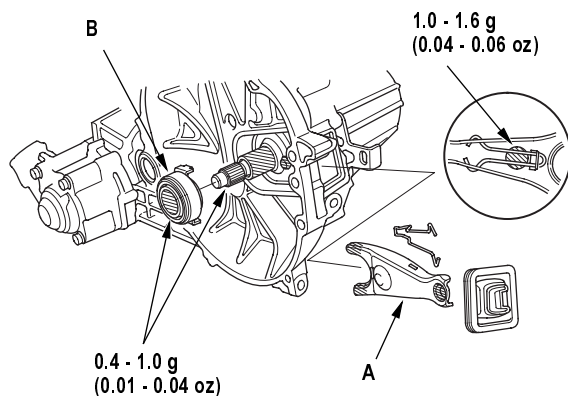
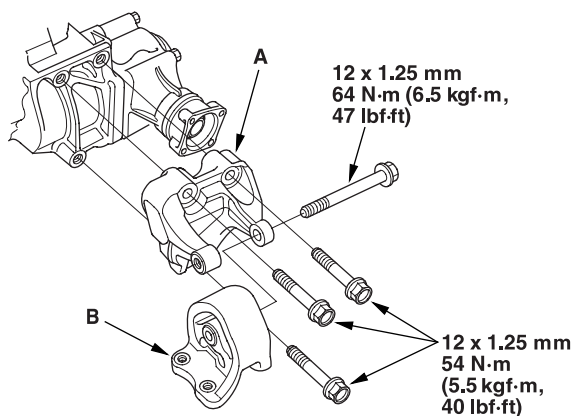


Transmission Installation

1. Check the two dowel pins are installed in the clutch housing.
2. Apply Urea Grease UM264 (P/N 41211-PY5-305) to the release fork (A) and the release bearing (B). Install the release fork and the release bearing.

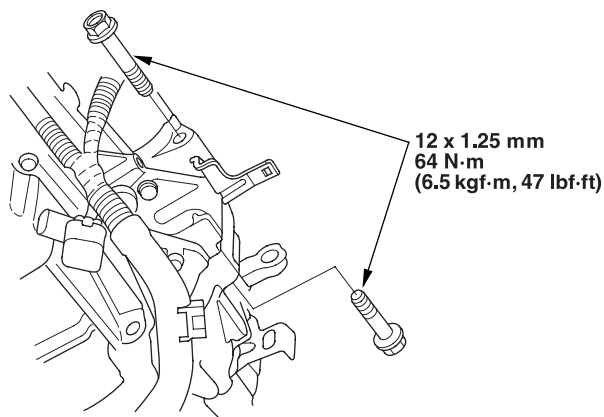


3. Install the transmission rear mount bracket (A) and the transmission rear mount (B).

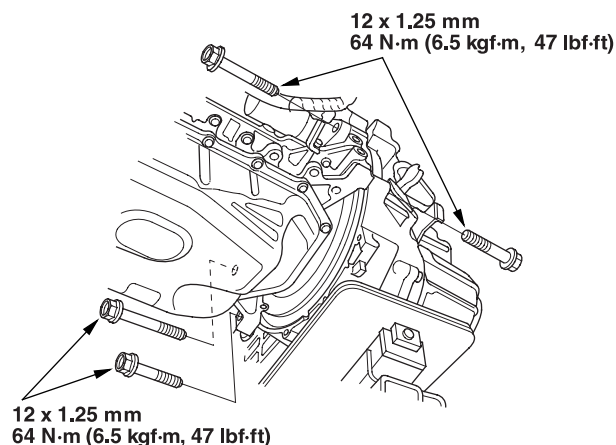


4. Place the transmission on the transmission jack, and raise it to the engine level.

5. Install the two lower transmission mounting bolts.

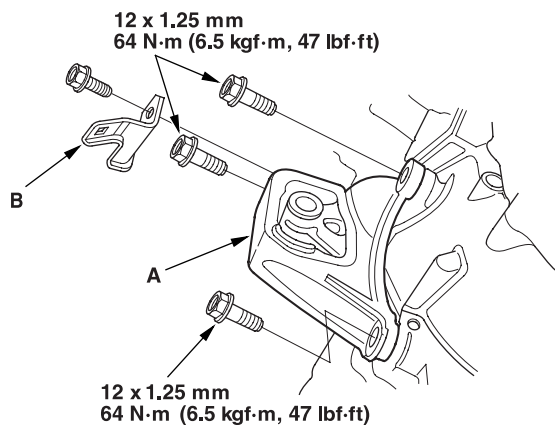


6. Install the four lower transmission mounting bolts.



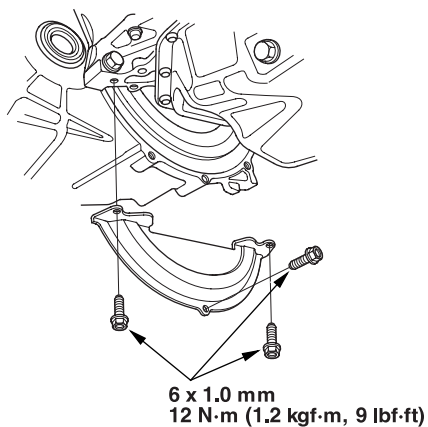


7. Install the front engine mount (A).

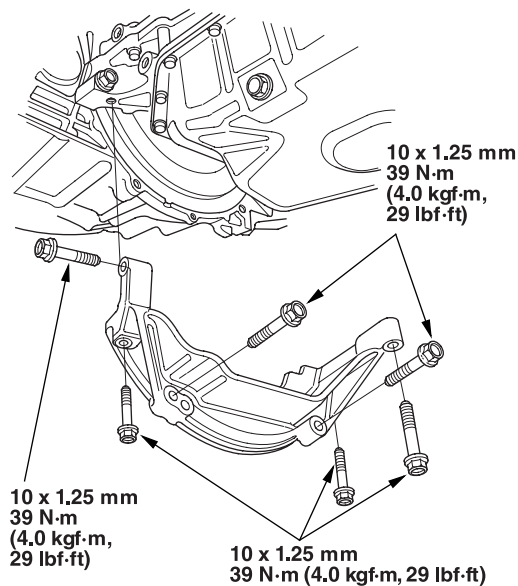


8. Install the harness clamp (B).
9. Install the clutch cover.

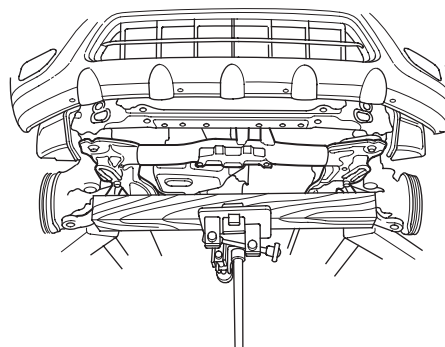
2.0 / model:



2.4 / model:



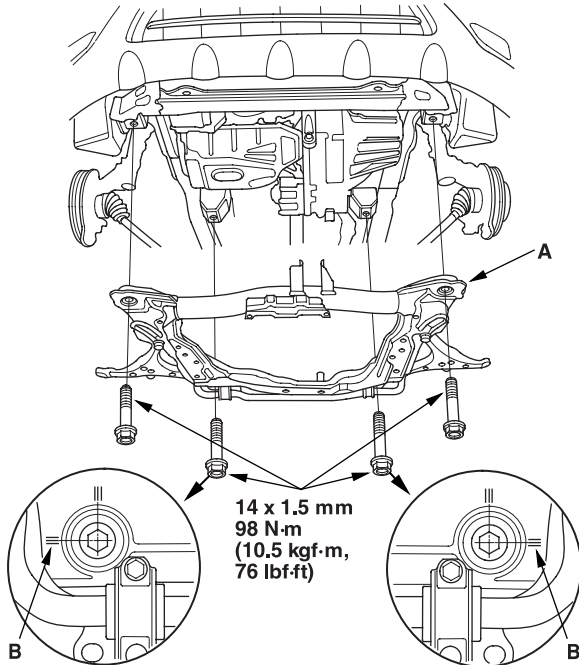
10. Support the subframe with a 4 x 4 x 40 in. piece of wood and a jack.



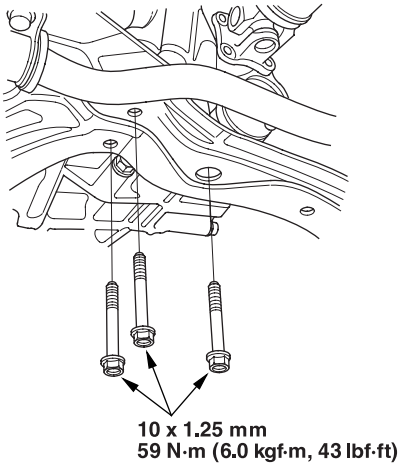
(cont'd)

Transmission Installation (cont'd)

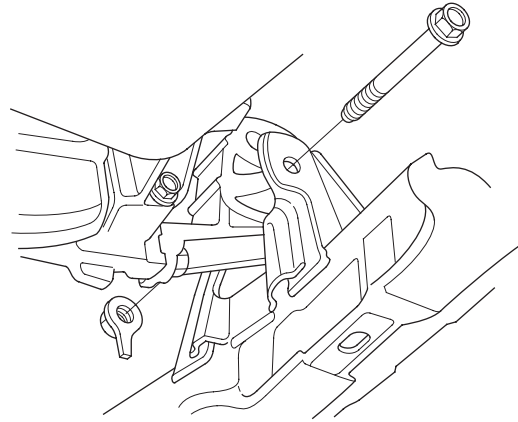
11. Install the front suspension subframe (A) in its original position by aligning the marks (B) you made in the removal procedure.



12. Install the three rear mounting bolts for the transmission rear mount.



13. Loosely tighten the front engine mount bracket mounting bolt.

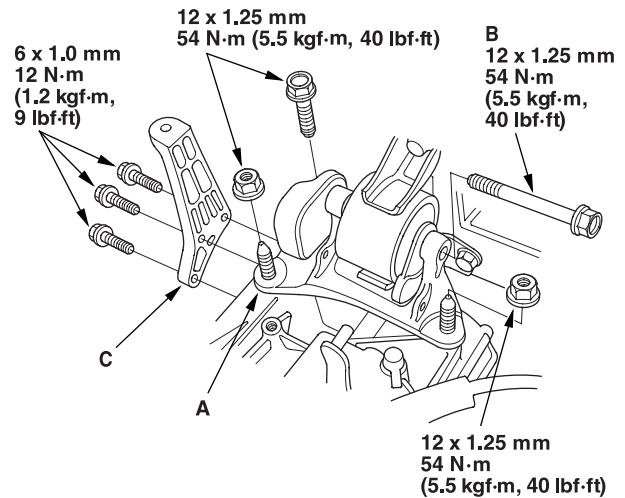


14. Install the intermediate shaft (see page 16-23).

15. Install the driveshafts (see page 16-17).

16. For 4WD models, Install the propeller shaft (see page 16-34).

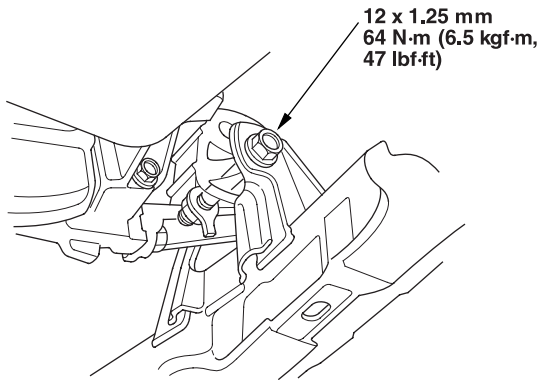
17. Install the transmission mount bracket (A) and the transmission mounting bolt (B).



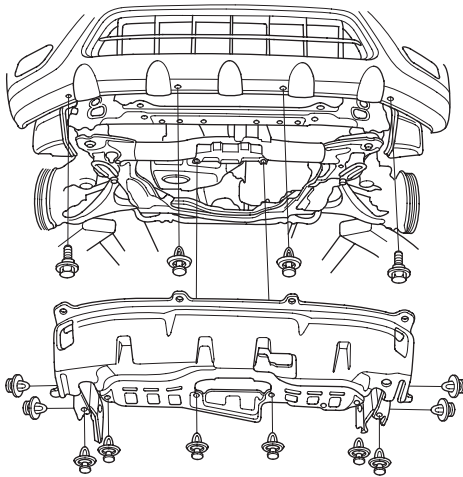
18. Install the air cleaner bracket (C).



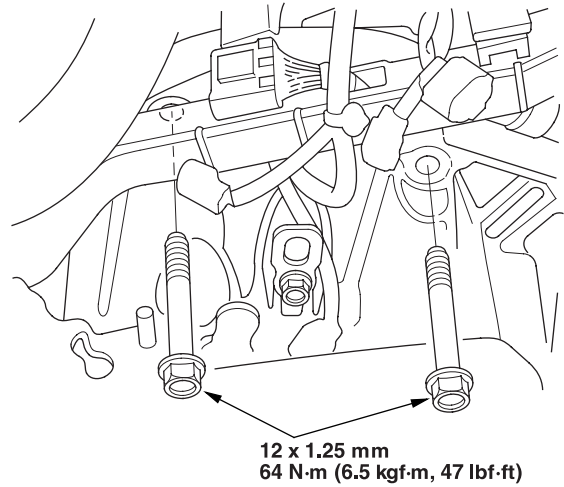
19. Loosen the front engine mount bracket mounting bolt, then tighten the front engine mount bracket mounting bolt.



20. Install the splash shield.

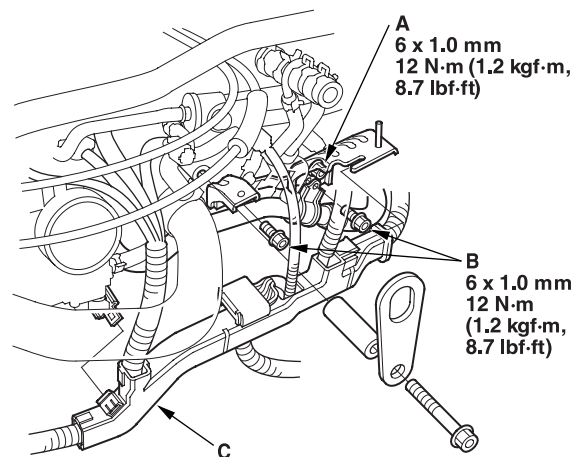


21. Install the two upper transmission mounting bolts.



22. Remove the chain hoist.

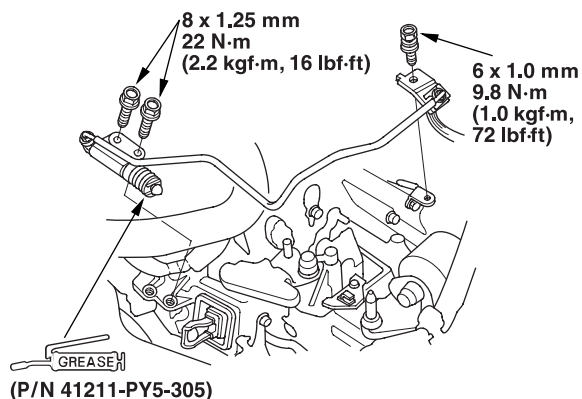
23. Install the air cleaner housing mounting bracket bolt (A), water pipe mounting bolts (B), harness cover (C).



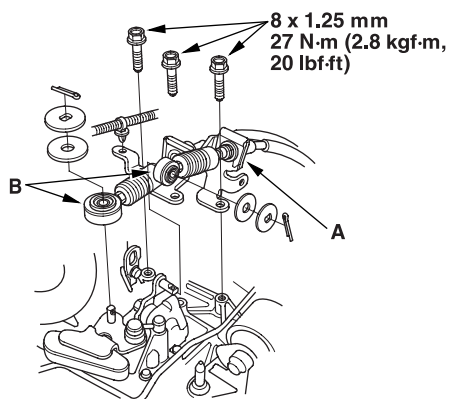
(cont'd)

Transmission Installation (cont'd)

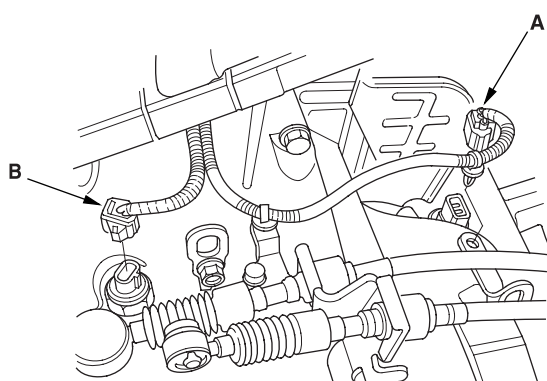
24. Apply Urea Grease UM264 (P/N 41211-PY5-305) to the end of the cylinder rod. Install the slave cylinder. Take care not to bend the clutch line.



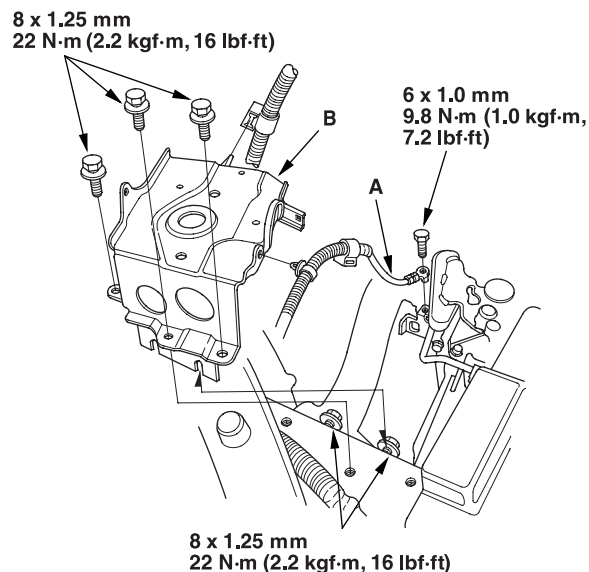
25. Install the cable bracket (A) and cables (B).



26. Connect the vehicle speed sensor (A) and the back-up light switch connector (B).



27. Install the transmission ground cable (A).



28. Install the battery tray (B).

29. Install the intake duct (see step 38 on [page 05-16](#)).

30. Install the air cleaner housing (see step 39 on [page 05-17](#)).

31. Install the battery. Connect the positive (+) cable first, then the negative (-) cable to the battery.

32. Refill the transmission fluid ([see page 13-4](#)).

33. Test-drive the vehicle.

34. Check the clutch operation.

35. Check the front wheel alignment ([see page 18-4](#)).

36. Enter the anti-theft code for the radio, then enter the customer's radio station presets.